



2018

# PRODUCT CATALOGUE

Competitive Solutions  
for Standard Abrasive  
Applications



Cutting-Off and Grinding Wheels

Coated Abrasives

Diamond Blades

# Competitive solutions for standard



ATLAS

# abrasive applications



Atlas is a new brand from Saint-Gobain Abrasives offering a range of products including cutting-off and grinding wheels, and coated abrasives and diamond blades. This new range brings extremely competitive solutions for our customers' most popular applications in the industrial and non-industrial sectors, for example maintenance, wood, metal working, automotive industry and construction. Atlas brings benefits including continual product development and reliable quality at the best possible price.

Saint-Gobain Abrasives is world leader in the abrasives market with a strong presence in the USA, Europe, Asia and Latin America. The abrasives division serves its customers through structured units in 26 countries and employs nearly 16,000 people. It is the only international manufacturer to produce three major types of abrasives: bonded abrasives, coated abrasives, diamond products. The abrasives division has the reputation for exceptional technology, an extensive product range, quality and innovation, and a highly effective distribution network.

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Our responsibility to our customers, particularly in the area of safety and comfort, is taken very seriously. Products are designed and produced to the most stringent quality standards to guarantee optimum personal safety and user comfort. **Saint-Gobain Abrasives is an active member of both FEPA and oSa.** Atlas products comply with all expectations of European safety standards.

**FEPA**, the Federation of European Producers of Abrasives, is dedicated to the promotion of safety in the use of abrasives and is actively involved in the preparation and implementation of the European (EN) and International Standards (ISO) for Abrasives and Grinding Machines.

**oSa**, the Organisation for Safety of Abrasives pursues in close collaboration with FEPA the objectives of supporting both the currently attained safety standards for abrasive products and their further developments.

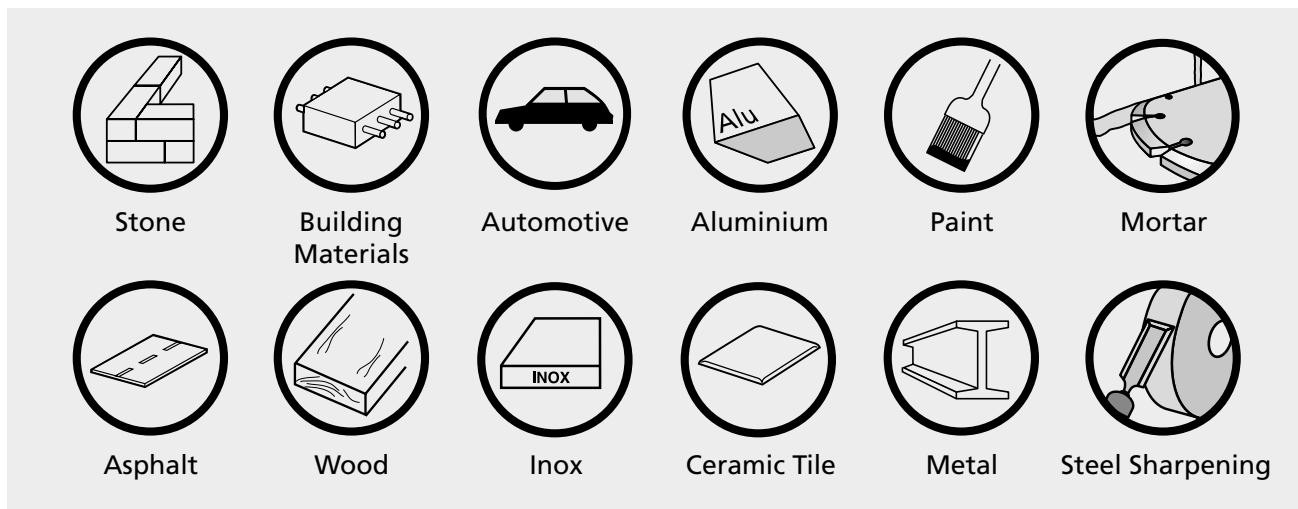
The internal testing and certification is based on the following standards:

- Safety requirements for bonded abrasive products (EN 12413: 2007)
- Safety requirements for super abrasive products (EN 13236: 2001)
- Safety requirements for coated abrasives (EN 13743: 2002)

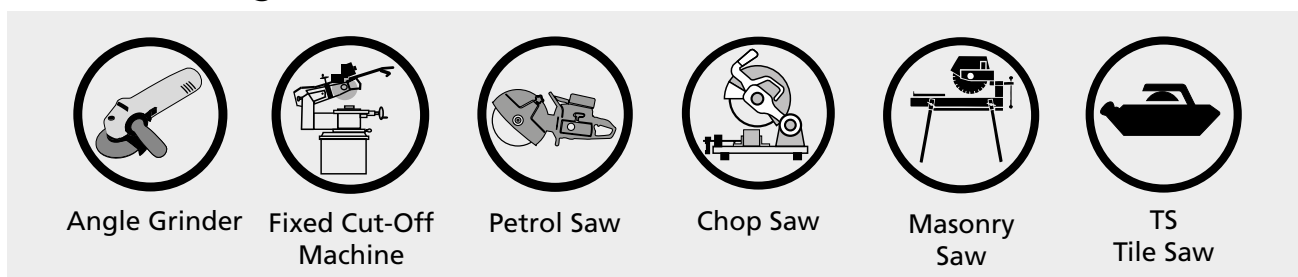
Thus the oSa symbol on the abrasive signifies enhanced application safety for the user, a reduced liability risk and excellent brand image for manufacturers, traders and those in marketing.



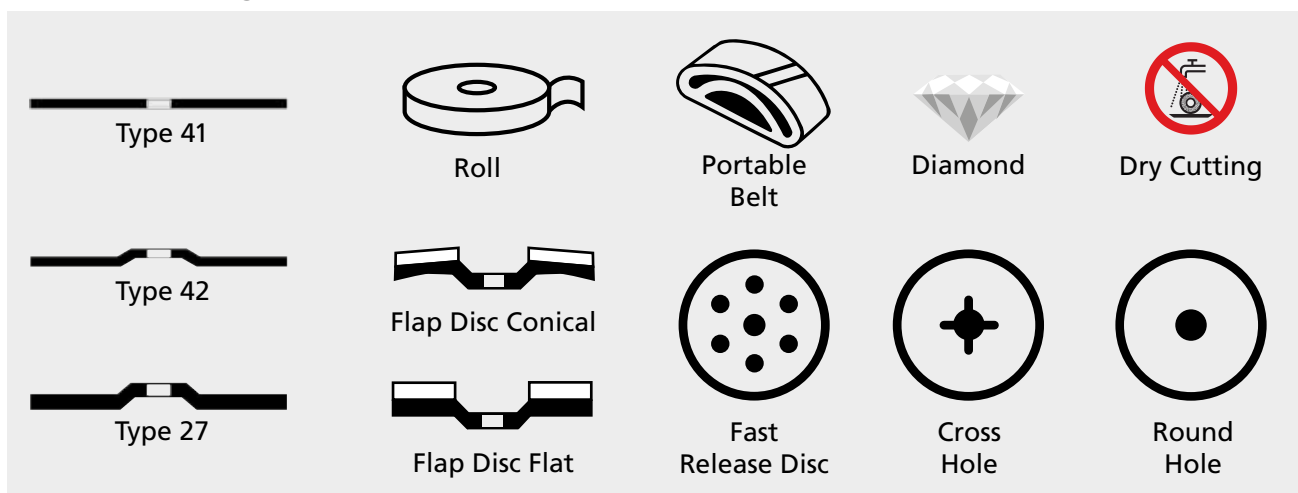
## Application Pictograms



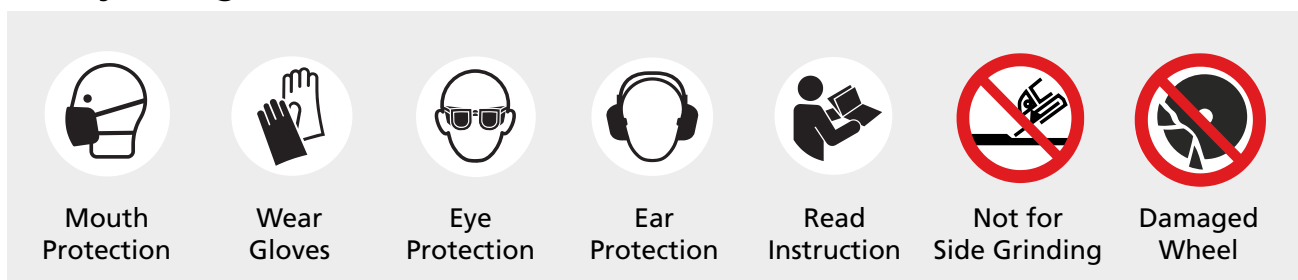
## Machine Pictograms



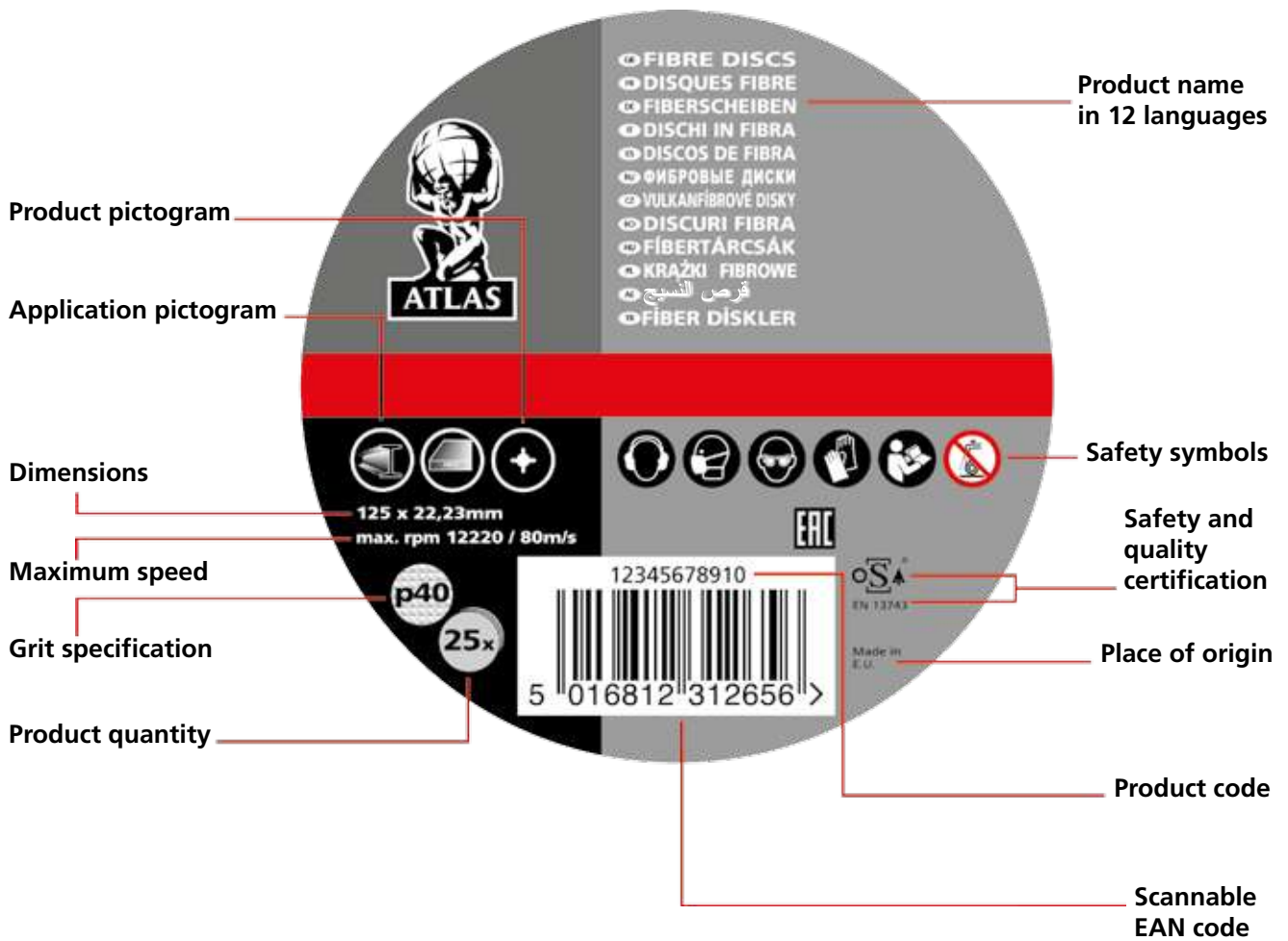
## Product Pictograms



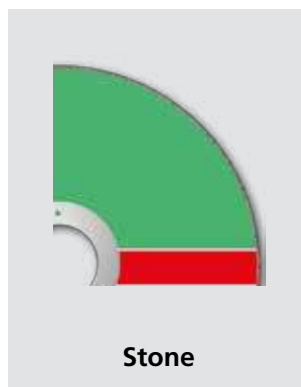
## Safety Pictograms



## How to read the product packaging:



## Application colour coding



## GRINDING WHEELS

Applications: Standard, general purpose range of wheels giving above average performance across a wide range of materials.

### Metal / Inox - type 27

Free of iron, sulphur and chlorine. Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
100 x 6.0 x 16.0	A24R-BF27	10	66252828865*	6111252830742
115 x 6.0 x 22.23	A24R-BF27	10	66252828866	6111252830346
125 x 6.0 x 22.23	A24R-BF27	10	66252828867	6111252831022
150 x 6.0 x 22.23	A24R-BF27	10	66252828868	6111252831244
180 x 6.0 x 22.23	A24R-BF27	10	66252828869	6111252830186
230 x 6.0 x 22.23	A24R-BF27	10	66252828870	6111252830230
230 x 8.0 x 22.23	A24R-BF27	10	66252829677	6111252831541
230 x 10.0 x 22.23	A24R-BF27	10	66252829678*	6111252831565

\*Made-to-order



### Stone - type 27

Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
115 x 6.0 x 22.23	C24R-BF27	10	66252828889*	6111252830889
125 x 6.0 x 22.23	C24R-BF27	10	66252828890*	6111252831084
150 x 6.0 x 22.23	C24R-BF27	10	66252828891*	6111252831282
180 x 6.0 x 22.23	C24R-BF27	10	66252828892*	6111252831343
230 x 6.0 x 22.23	C24R-BF27	10	66252828893*	6111252831480

\*Made-to-order



## CUTTING-OFF WHEELS

Applications: Standard, general purpose range of wheels giving above average performance across a wide range of materials.

### Inox - type 41

Free of iron, sulphur and chlorine. Maximum operating speed 80m/s.

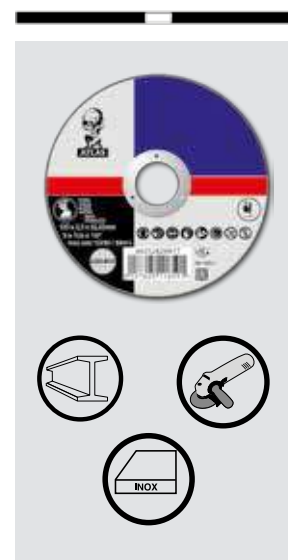
Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
115 x 1.0 x 22.23	A60T-BF41	25	66252828872	3157625119222
115 x 1.6 x 22.23	A46T-BF41	25	66252828873	6111252830865
125 x 1.0 x 22.23	A60T-BF41	25	66252828875	3157625119246
125 x 1.6 x 22.23	A46T-BF41	25	66252828876	6111252831046
150 x 1.6 x 22.23	A46T-BF41	25	66252829679	3157625134409
180 x 1.6 x 22.23	A46T-BF41	25	66252833782	5900442669351
230 x 1.9 x 22.23	A46T-BF41	25	66252921753	6111252830193



### Metal / Inox - type 41

Free of iron, sulphur and chlorine. Maximum operating speed 80m/s.

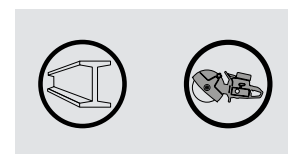
Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
115 x 2.5 x 22.23	A30S-BF41	25	66252828874	6111252830117
125 x 2.5 x 22.23	A30S-BF41	25	66252828877	6111252831060
150 x 2.5 x 22.23	A30S-BF41	25	66252828878	6111252831268
180 x 2.0 x 22.23	A30S-BF41	25	66252828879	6111252831329
180 x 2.5 x 22.23	A30S-BF41	25	66252828880	6111252830162
230 x 2.0 x 22.23	A30S-BF41	25	66252828881	6111252831442
230 x 2.5 x 22.23	A30S-BF41	25	66252828882	6111252831466



### Metal - type 41

Maximum operating speed 80m/s.

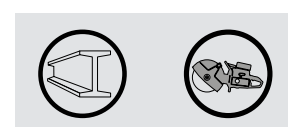
Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
300 x 3.5 x 20.0	A24R-BF41	10	66252828799	3157625121409



### Metal - type 41

Maximum operating speed 100m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
350 x 3.5 x 20.0	A24R-BF41	10	66252835810*	5900442684712



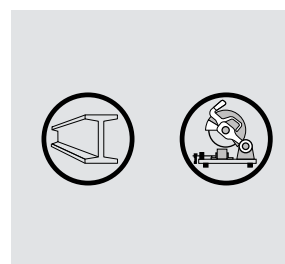
\*Made-to-order



## Metal - type 41 Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
300 x 2.8 x 25.4	A36P-BF41	10	66252829681*	3157625118973
300 x 2.8 x 32.0	A36P-BF41	10	66252828802	3157625118942
350 x 2.8 x 25.4	A36P-BF41	10	66252829683	3157625119192
350 x 2.8 x 32.0	A36P-BF41	10	66252829682	3157625118980

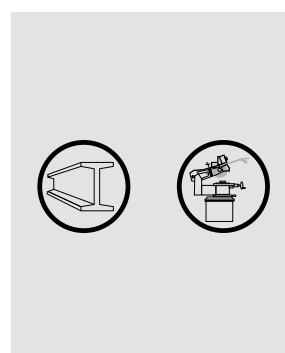
\*Made-to-order



## Metal - type 41 Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
300 x 3.5 x 25.4	A24R-BF41	10	66252919373*	3157625495463
300 x 3.5 x 32.0	A24R-BF41	10	66252828801*	3157625119215
350 x 3.5 x 32.0	A24R-BF41	10	66252918892	3157625411159
400 x 4.0 x 25.4	A24R-BF41	10	66252919375*	3157625495494
400 x 4.0 x 32.0	A24R-BF41	10	66252829684	3157625119208

\*Made-to-order



## Stone - type 41 Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
115 x 2.5 x 22.23	C30S-BF41	25	66252828895*	6111252830902
125 x 2.5 x 22.23	C30S-BF41	25	66252828896*	6111252831107
180 x 2.5 x 22.23	C30S-BF41	25	66252828897*	6111252831367
230 x 3.0 x 22.23	C30S-BF41	25	66252828898*	6111252831503

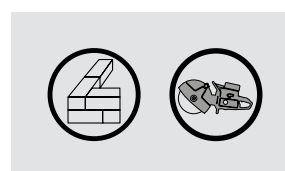
\*Made-to-order



## Stone - type 41 Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
300 x 3.5 x 20.0	C24R-BF41	10	66252828905*	3157625121461
300 x 3.5 x 22.23	C24R-BF41	10	66252828796*	3157625121485

\*Made-to-order



# Cutting-Off and Grinding Wheels

## Metal / Inox - type 42

Free of iron, sulphur and chlorine. Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
100 x 3.0 x 16.0	A30S-BF42	25	66252829680*	6111252830841
115 x 3.0 x 22.23	A30S-BF42	25	66252828884	6111252830131
125 x 3.0 x 22.23	A30S-BF42	25	66252828885	6111252830155
180 x 3.0 x 22.23	A30S-BF42	25	66252828886	6111252830179
230 x 3.0 x 22.23	A30S-BF42	25	66252828887	6111252830216

\*Made-to-order



## Stone - type 42

Maximum operating speed 80m/s.

Dimensions Dia x T x Bore (mm)	Product Specification	Pack Qty	Article Number	EAN code
100 x 3.0 x 16.0	C30S-BF42	25	66252828899*	6111252830827
115 x 3.0 x 22.23	C30S-BF42	25	66252828900	6111252830926
125 x 3.0 x 22.23	C30S-BF42	25	66252828901	6111252831121
180 x 3.0 x 22.23	C30S-BF42	25	66252828902*	6111252831381
230 x 3.0 x 22.23	C30S-BF42	25	66252828903	6111252831527

\*Made-to-order



## ANGLE GRINDER

### Fibre Discs

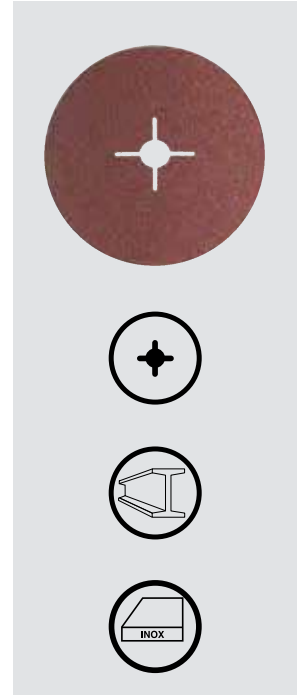
Applications: **Aluminium Oxide** Fibre discs for all metal fabrication.

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
115 x 22	P60	25	63642549532*	3157629614839
115 x 22	P80	25	63642549533*	3157629614846
115 x 22	P100	25	63642549534*	3157629614853
115 x 22	P120	25	63642549536*	3157629614860
125 x 22	P60	25	63642549537*	3157629614877
125 x 22	P80	25	63642549538*	3157629614884
125 x 22	P100	25	63642549540*	3157629614891
125 x 22	P120	25	63642549542*	3157629614907
180 x 22	P60	25	63642549546*	3157629614914
180 x 22	P80	25	63642549551*	3157629614921
180 x 22	P100	25	63642549553*	3157629614938
180 x 22	P120	25	63642549555*	3157629614945

\*Made-to-order

### Back up pads

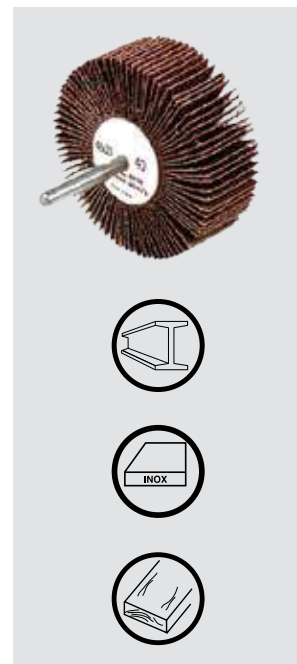
Dimensions (mm)	Fixing	Pack Qty	Article Number	EAN code
115	M14	1	66261052374	3157625944435
125	M14	1	66261052376	3157625944442
180	M14	1	66261052377	3157625944459



### Flap Wheels – SPINDLE MOUNTED FLAP WHEELS with 6mm spindle

Applications: Universal product for use on various steels, non-ferrous and wood. Recommended operating speed 15-25m/s.

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code	Recommend speed (RPM)
30x15	P40	10	66261138612	8711479970931	9500 -15900
30x15	P60	10	66261138614	8711479970948	9500 -15900
30x15	P80	10	66261138677	8711479971143	9500 -15900
30x15	P120	10	66261138686	8711479971150	9500 -15900
40x20	P40	10	66261138688	8711479971167	7100 - 12000
40x20	P60	10	66261138689	8711479971174	7100 - 12000
40x20	P80	10	66261138690	8711479971181	7100 - 12000
40x20	P120	10	66261138695	8711479971198	7100 - 12000
60x30	P40	10	66261138696	8711479971204	4800 -7900
60x30	P60	10	66261138697	8711479971211	4800 -7900
60x30	P80	10	66261138698	8711479971228	4800 -7900
60x30	P120	10	66261138699	8711479971235	4800 -7900
80x50	P40	10	66261138700	8711479971242	3600 - 6000
80x50	P60	10	66261138701	8711479971259	3600 - 6000
80x50	P80	10	66261138702	8711479971266	3600 - 6000
80x50	P120	10	66261138703	8711479971273	3600 - 6000



Applications: **Zirconium** Flap discs with fibre glass backing for grinding; stainless steel; wood & carbon steel; non alloys or high alloys. Construction and tool steels, aluminium and non-ferrous metals. Maximum operating speed 80m/s.

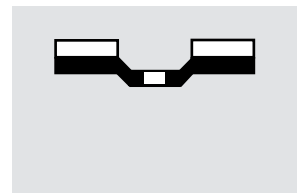
## Flap disc – Conical fiber pad

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
115 x 22	P40	10	66623326458	3157629421796
115 x 22	P60	10	66623326459	3157629421802
115 x 22	P80	10	66623326460	3157629421819
115 x 22	P120	10	66623326461	3157629422229
125 x 22	P40	10	66623326468	3157629422236
125 x 22	P60	10	66623326469	3157629422243
125 x 22	P80	10	66623326471	3157629422267
125 x 22	P120	10	66623326475	3157629425503



## Flap disc – Flat fiber pad

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
125 x 22	P40	10	66623379006*	3157629497241
125 x 22	P60	10	66623379009*	3157629497258
125 x 22	P80	10	66623379016*	3157629497265



\*Made-to-order

## Flap disc – Flat plastic pad

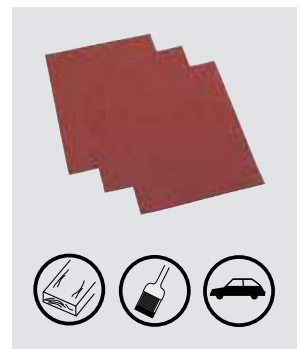
Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
115 x 22	P40	10	66261029728	3157625903692
115 x 22	P60	10	66261029730	3157625903715

# HAND SANDING

## General Purpose Paper Sheets

Applications: **Aluminium Oxide** sheets. For wood, primers, lacquers and light metal working.

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
225 x 275	P40	50	63642569106	7895316392047
225 x 275	P60	50	63642569107	7895316392290
225 x 275	P80	50	63642569108	7895316392559
225 x 275	P120	50	63642569109	7895316392641
225 x 275	P180	50	63642569110	7895316392924
225 x 275	P220	50	63642569111	7895316392986



## Waterproof Paper Sheets

Applications: **Aluminium Oxide** paper sheets, for wet and dry sanding. For paint, lacquers, body fillers, car bodies, metals, machine parts and optics.

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
230 x 280	P60	50	66623302933	3156729275979
230 x 280	P80	50	66623302938	3156729275993
230 x 280	P120	50	66623302939	3156729275986
230 x 280	P180	50	66623302940	3156729276006
230 x 280	P220	50	66623302942	3156729276013
230 x 280	P280	50	66623302943	3156729276723
230 x 280	P320	50	66623302944	3157629356388
230 x 280	P400	50	66623302945	3156729276754
230 x 280	P600	50	66623302946	3156729276747



## Rolls

Applications: Highly flexible **Aluminium Oxide** hand sanding and polishing cloth rolls. For metals and wood, de-rusting, de-burring and semi-finishing.

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
150 x 50000	P40	1	63642569101*	5900442239837
150 x 50000	P60	1	63642569102*	5900442240024
150 x 50000	P80	1	63642569103*	5900442240031
150 x 50000	P100	1	63642569104*	5900442240048
150 x 50000	P120	1	63642569105*	5900442240055



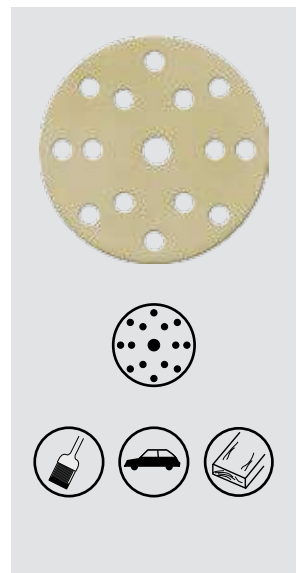
\*Made-to-order

## PORTABLE SANDER

### Sanding Discs

Applications: **Aluminium Oxide** flexible paper discs, with special stearate anti-clogging coating suitable for dry sanding and finishing of metal, fillers, primers and lacquers.

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
150	80	100	66254406189	3157629210369
150	120	100	66254406181	3157629210284
150	150	100	66254406183	3157629210307
150	180	100	66254406197	3157629210451
150	220	100	66254406198	3157629210468
150	240	100	66254406202	3157629210505
150	320	100	66254406184	3157629210314
150	400	100	66254406205	3157629210536
150	500	100	66254406207	3157629210567
150	600	100	66254406209	3157629210581
150	800	100	66254406213	3157629210628

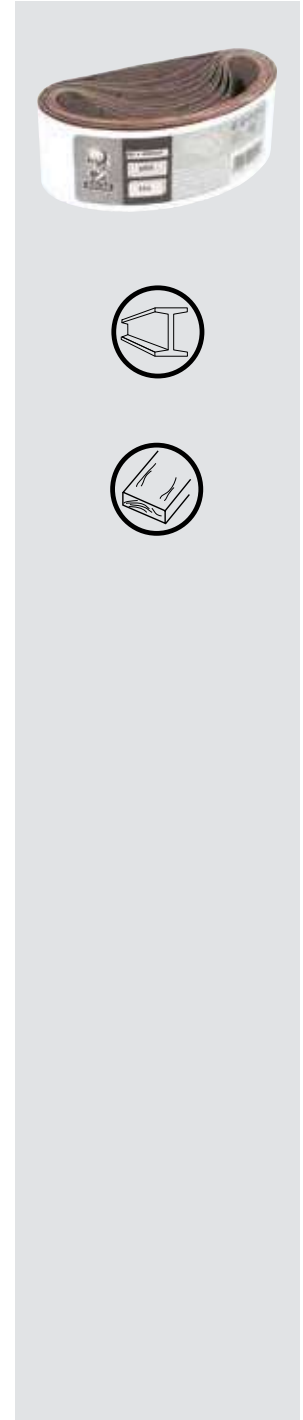


## BELT SANDER

### Portable Belts

Application: **Aluminium Oxide** cloth backed sanding belts. For dry use only. Only for portable sanders with low peripheral speeds (V=4-12m/s). For wood and various metals.

Dimensions (mm)	Grit Size	Pack Qty	Article Number	EAN code
65 x 410	P40	10	63642569042*	5900442240192
65 x 410	P60	10	63642569043*	5900442240208
65 x 410	P80	10	63642569044*	5900442240260
65 x 410	P100	10	63642569045*	5900442240291
65 x 410	P120	10	63642569046*	5900442240307
75 x 457	P40	10	63642569047	5900442240314
75 x 457	P60	10	63642569048	5900442240321
75 x 457	P80	10	63642569049	5900442240338
75 x 457	P100	10	63642569050	5900442240345
75 x 457	P120	10	63642569051*	5900442240352
75 x 533	P40	10	63642569052	5900442240420
75 x 533	P60	10	63642569053	5900442240437
75 x 533	P80	10	63642569054	5900442240444
75 x 533	P100	10	63642569055	5900442240451
75 x 533	P120	10	63642569056	5900442240468
100 x 560	P40	10	63642569057*	5900442240628
100 x 560	P60	10	63642569058*	5900442240666
100 x 560	P80	10	63642569059*	5900442240673
100 x 560	P100	10	63642569060*	5900442240680
100 x 560	P120	10	63642569061*	5900442240697
100 x 610	P40	10	63642569062	5900442240710
100 x 610	P60	10	63642569063	5900442240727
100 x 610	P80	10	63642569064	5900442240734
100 x 610	P100	10	63642569065	5900442240741
100 x 610	P120	10	63642569066	5900442240765
100 x 620	P40	10	63642569067*	5900442240789
100 x 620	P60	10	63642569068*	5900442240796
100 x 620	P80	10	63642569069*	5900442240819
100 x 620	P100	10	63642569070*	5900442240826
100 x 620	P120	10	63642569071*	5900442240833



\*Made-to-order

## Application colour coding



## Universal

Application: Cutting of building materials. Sintered segmented blade. Maximum operating speeds up to 230mm = 80m/s; and up to 350mm = 100m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
115 x 7 x 2 x 22.23	1	70184614167	5450248226512
125 x 7 x 2 x 22.23	1	70184614168	5450248226529
150 x 7 x 2.2 x 22.23	1	70184621134	5450248231028
180 x 7 x 2.3 x 22.23	1	70184614169	5450248226536
230 x 7 x 2.5 x 22.23	1	70184614170	5450248226543
300 x 7 x 2.9 x 20	1	70184614171	5450248226550
350 x 7 x 3.0 x 25.4	1	70184614187	5450248226710



## Universal Turbo

Application: Cutting of building materials. Corrugated rim sintered blade. Maximum operating speeds up to 230mm = 80m/s; and up to 350mm = 100m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
115 x 7 x 2.2 x 22.23	1	70184614175	5450248226598
125 x 7 x 2.2 x 22.23	1	70184614176	5450248226604
180 x 7x 2.5 x 22.23	1	70184614177	5450248226611
230 x 7 x 2.6 x 22.23	1	70184614178	5450248226628
300 x 7 x 3.2 x 20	1	70184614179	5450248226635
350 x 7 x 3.2 x 25.4	1	70184614188	5450248226727



## Ceramic Tiles

Application: Cutting of tiles. Continuous rim sintered blade.  
Maximum operating speed 80m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
115 x 5 x 1.7 x 22.23	1	70184614173	5450248226574
125 x 5 x 1.7 x 22.23	1	70184614174	5450248226581
180 x 7 x 1.7 x 25.4/22.23	1	70184622956	5450248232643



## Building Materials Laser

Application: Cutting of building materials. Laser segmented blade.  
Maximum operating speeds up to 230mm = 80m/s; and up to 350mm = 100m/s. EN13236.

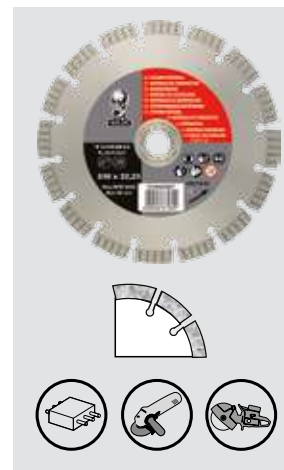
Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
115 x 7 x 2 x 22.23	1	70184614181	5450248226659
125 x 7 x 2.2 x 22.23	1	70184614182	5450248226666
150 x 7 x 2.2 x 22.23	1	70184621847	5450248231844
180 x 7 x 2.4 x 22.23	1	70184614183	5450248226673
230 x 7 x 2.5 x 22.23	1	70184614184	5450248226680
300 x 7 x 2.5 x 20	1	70184614185	5450248226697
350 x 7 x 2.8 x 20	1	70184614186	5450248226703
350 x 7 x 2.8 x 25.4	1	70184614189	5450248226734



## Building Materials Turbo Laser

Application: Cutting of building materials. Laser segmented blade.  
Maximum operating speeds up to 230mm = 80m/s; and up to 350mm = 100m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
230 x 10 x 2.6 x 22.23	1	70184626957	5450248371625
300 x 10 x 3.0 x 20	1	70184626959	5450248371632
350 x 10 x 3.2 x 20	1	70184626960	5450248371649
350 x 10 x 3.2 x 25.4	1	70184626961	5450248371656





## Masonry Laser

Application: Masonry of building materials.

Description: Laser-welded Diamond Blade. Maximum operating speed 63m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
350 x 10 x 2.8 x 25.4	1	70184622139	5450248232155

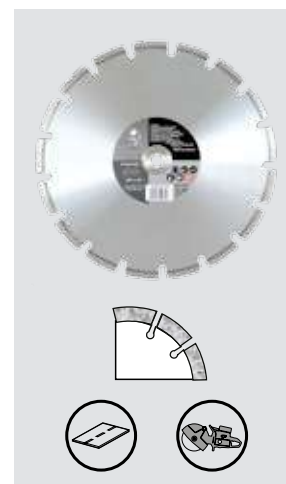


## Asphalt

Application: Cutting of asphalt. Laser segmented blade.

Maximum operating speed 100m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
300 x 8 x 2.5 x 20	1	70184620292	5450248230274
350 x 8 x 2.8 x 25.4	1	70184620294	5450248230267

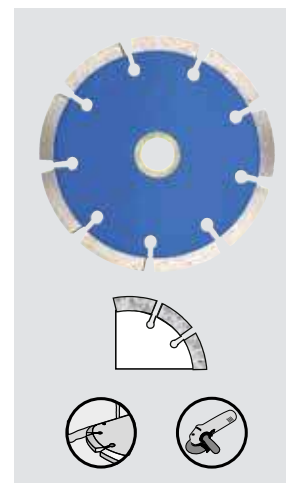


## TP

Application: Mortar racker. Removing mortar joints. Brazed Tuck point with segmented rim.

Maximum operating speed 100m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
115 x 6.5 x 6.5 x 22.23	1	70184623589	5450248330769
125 x 6.5 x 6.5 x 22.23	1	70184625554	5450248346197



## CG2 Double Rimmed Diamond Cup Wheel

Application: Surfacing and grinding of building materials.  
Cup grinder row. Maximum operating speed 80m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
100 x 7 x 22.23/16	1	70184620526	5450248230229
125 x 7 x 22.23/16	1	70184614191	5450248227250



## CG-SLANT Diamond Cup Wheel

Application: Surfacing and grinding of building materials.  
Cup grinder row. Maximum operating speed 80m/s. EN13236.

Dimensions Dia x H x T x Bore (mm)	Pack Quantity	Article Number	EAN code
125 x 5 x 22.23	1	70184630374	5450248414926



Dimensions Key: Dia = Diameter, H = Height, T = Thickness, B = Bore,





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